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This handbook is a summary of the technical data from API Spec. 5 DP Latest Edition, API 7-1 and 7-2 Latest Edition, API RP 7G Latest Edition, etc., for the purpose of easier application in the field. NOV® Grant Prideco® has produced this handbook for general information only.

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In corrosive environments, use 2.50:1 to 3.00:1. The current industry BSR calculation for single-shoulder rotary-shouldered connections are not applicable for double-shouldered connections (HT<sup>®</sup>, XT<sup>®</sup>, GPDS<sup>®</sup>) as appropriate target ranges are yet to be defined due to limited industry experience

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Handbook  
and testing of available  
types/sizes.

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Gagemaker's Joint Strength System (JSSTM) is a revolutionary breakthrough in accurately gauging the

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quality of both new and used rotary shouldered connections. It's now possible to avoid broken connections by identifying thread damage before it's visually apparent and unfortunately too late.

### **Rotary Shouldered Connection Thread Inspection**

The Drilling Assembly Handbook is broken down into eleven (11) major sections, as



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described in the table of contents. A detailed index is provided starting on page 179. The topics in the index will give the page numbers of information relating to specific drilling problems which you might face on the rig floor.

### **DRILLING ASSEMBLY HANDBOOK -**

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you can post: click the  
register link above to  
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## **Need Drilco (Smith) Rotary Shoulder Connection Handbook**

Rotary shouldered connections (RSC), used in the oil and gas industries, are probably the most stressed components of the drill string because they are subjected both to make-up torque and to axial and bending loads.

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## Shouldered Rotary Shouldered Thread Connections: Working Limits Under ...

Best practices for maintaining rotary-shouldered connections. Initial makeup. Even though connections are heavily coated with phosphate, thread damage is not always prevented. A generous and thorough application of high-quality thread dope

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(40% to 60% by weight  
metallic zinc minimum  
for drill collars or  
thread compound for  
rotary-shouldered ...

## **Care and Maintenance of Rotary-Shouldered Connections**

Tech Facts Engineering  
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demonstrated the  
beneficial effects of  
cold working the

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thread roots of rotary shouldered connections. It is recommended that, where fatigue failures at points of high stress are a problem, cold working be provided. If threads are cold worked, they shall be gauged to API Spec 7 requirements before cold working.

### **Specification for Rotary Drill Stem Elements**



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Addendum 1 to  
Specification for  
Threading and Gauging  
of Rotary Shouldered  
Thread Connections  
Summary of changes  
Clause 3: Delete  
reference to API Spec  
7, include reference to  
API Spec 5DP. Table 1,  
Column 9, Change  
tolerance on LPC from  
0/-3 to 0/-3,18 Table 1,  
footnote (c), Replace  
-5 mm with 0/ -5 mm  
Figure 7 (b), Replace  
as shown [decrease

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[groove depth from 6,4  
(0.25) to 1,6 (0.062)]

## **Specification for Threading and Gauging of Rotary ...**

A good book for anyone looking for shoulder exercises, it's divided up into three parts: -Part One is "Getting Started" and discusses shoulder anatomy and common shoulder conditions -Part Two is "Prevention and

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Programs" and talks about good posture and ex's that might hurt your shoulder.

## **Healthy Shoulder Handbook: 100 Exercises for Treating and ...**

the rotary shouldered connections (pins and boxes) that are used on every drill stem member. In this section, however, we are primarily interested in the bottom-hole

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assembly — the tools  
between...

## **Drilling assembly handbook 2001 by Oil and Gas Learning**

...

Drilco at one time had master gages for all API Rotary Shouldered Connections and non-API RSC also. This is either a Wicks or Smalley-General thread milling machine. These were used to mill the breech block threads

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on gun barrels back in WWII. They are almost non-existence today. And no, I do not remember the guy who is shown at the machine.

### **Drilco Oil Tools, Inc. 1963 - Practical Machinist**

Rotary Shouldered  
Connection Connection  
used on drill stem  
elements that have  
coarse, tapered  
threads and sealing

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shoulders. Source: API  
RP 7G-2,  
Recommended Practice  
for Inspection and  
Classification of Used  
Drill Stem Elements,  
First Edition, August  
2009.

## **Definition of Rotary Shouldered Connection - IADC Lexicon**

Grant Prideco Rotary  
Shoulder Handbook.  
Vam Tubular  
Standards, API Oil

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**30 ...**

The third-generation double-shouldered, double-start, rotary-connection (DSC) is the industry's first rotary shouldered connection designed to meet the different needs of each pipe size. Providing increases in torque capacity and hydraulic performance and a slimmer profile, the greatest benefit is its impact on rig operations; easier



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handling, a 50%  
decrease in  
makeup/breakout time,  
and ...

## **Rotary-shouldered drillstring connections save time, money ...**

I also have several editions of the Drilco Rotary Shouldered Connection Handbook that I've obtained over the years. Most of the data in these books are listed in the API Spec 7

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and 7D standards that  
can be bought from  
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